

The BEBO® System

Overfilled Reinforced Concrete Arches



Confidentiality

THE BEBO ARCH SYSTEM IS A PATENTED SYSTEM (U.S. PATENT NUMBERS 5.836.717, 6.243.994, 6.434.892 and 6.719.492) AND FURNISHING OF THESE DRAWINGS AND SPECIFICATIONS DOES NOT CONSTITUTE AN EXPRESS OR IMPLIED LICENSE TO USE THESE DRAWINGS AND SPECIFICATIONS.

THE DRAWINGS AND SPECIFICATIONS, HEREIN, CONTAIN PROPRIETARY INFORMATION. THEY ARE THE EXCLUSIVE CONFIDENTIAL PROPERTY OF BEBO ARCH INTERNATIONAL AG AND COPYING, DISCLOSURES TO OTHERS, OR OTHER USE IS PROHIBITED WITHOUT THE EXPRESS WRITTEN AUTHORIZATION OF BEBO ARCH INTERNATIONAL AG.

Introduction

Who / What is BEBO

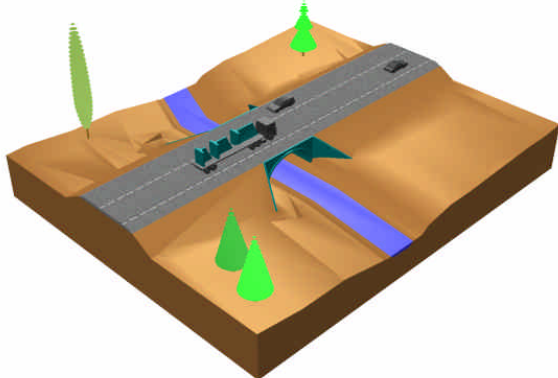
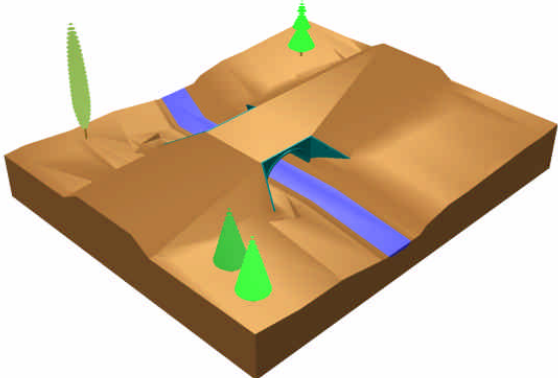
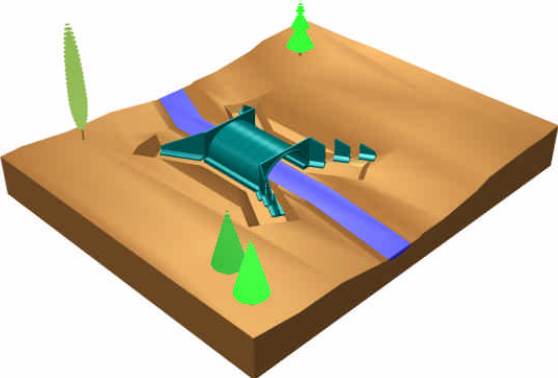
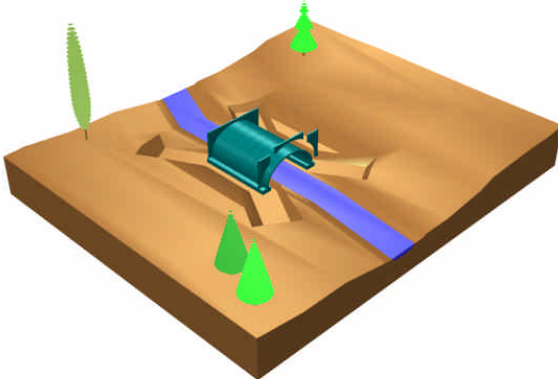
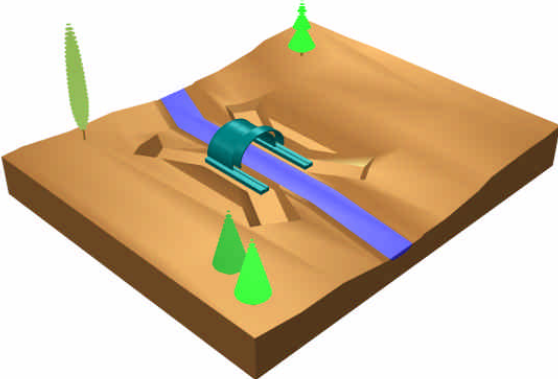
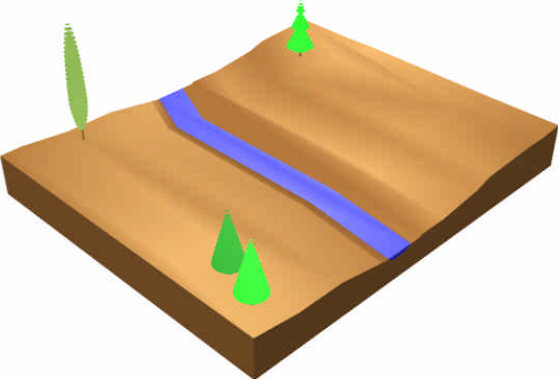


Precast Reinforced Concrete Arch System Earth Overfilled Bridges, Culverts and Tunnels



Introduction

Who / What is BEBO



Introduction

Who / What is BEBO



Worldwide Network of Eligible Companies

Promotion, Sale, Production and Installation of BEBO Arch Structures



Introduction

Who / What is BEBO



BEBO Arch International AG - Technical Support Center

- Located in Zurich, Switzerland
- Owner of the BEBO Technology
- Team of 6 Engineers and 1 CAD Technician



Gian Nick
M. Eng. ETH (Civil)



Roman Arn
M. Eng. ETH (Civil)



Wessam Rinawi
Dott. Ing.



Introduction

Who / What is BEBO



Mission Statement

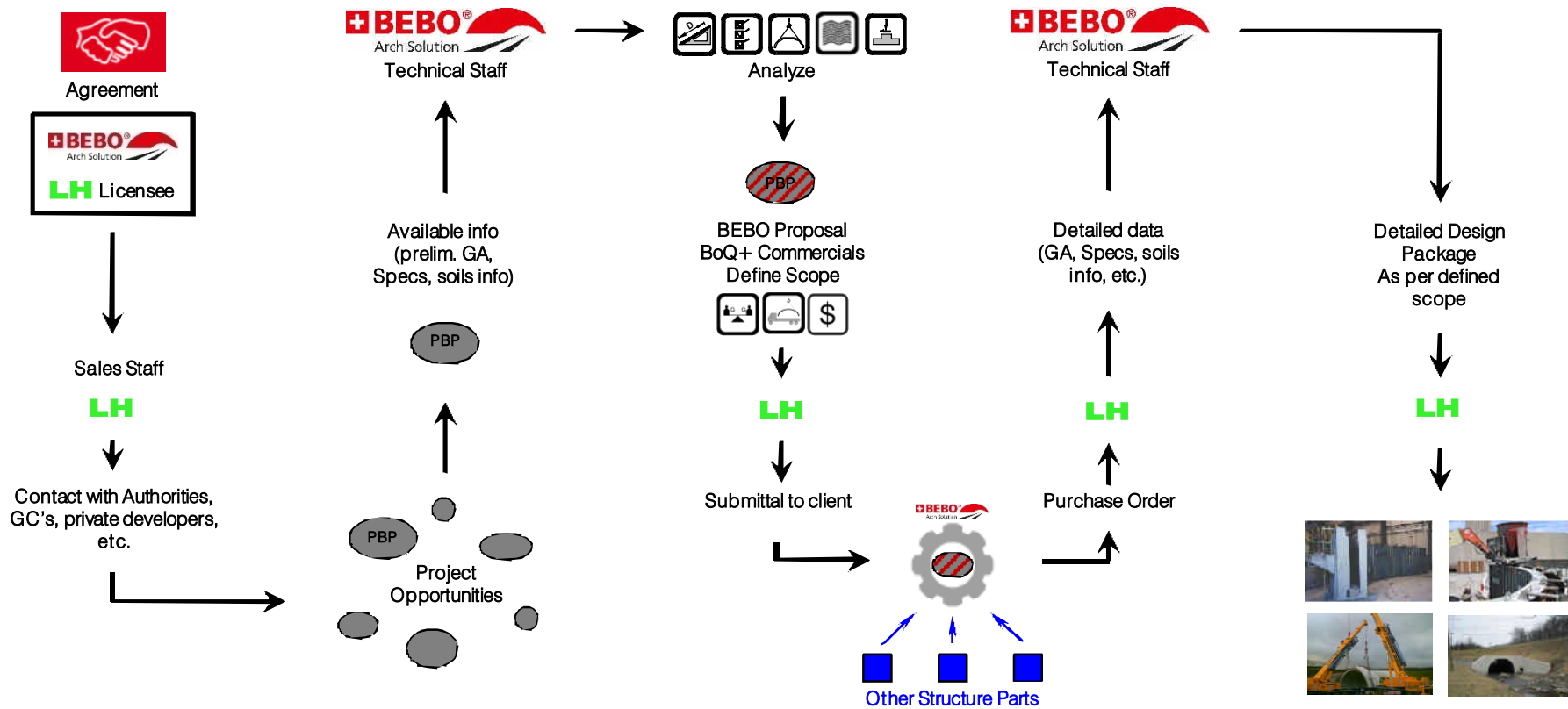
- **Efficient Solutions**
Development of efficient solutions together with our distributors
Study various options and apply BEBO technology
- **Integrity and Determination**
Professional and reliable partner with focus on our customer's needs
Our solutions are to the benefit of all
- **Swiss Quality & Engineering / Knowhow and Experience**
We are a specialized technical service provider on the basis of highest Swiss Quality Standards
Staff's knowhow and experience is constantly used to the benefit of our customer's projects

Introduction

Who / What is BEBO



How do we Work Together..?



Introduction

Who / What is BEBO



Purpose, Intentions, Goals...

- Add Value
Optimize as many projects as possible to the benefit of our distributors as well as their clients
- Be a partner...
Work together with our distributors as well as the client and its consultants and engineers
- ... not the enemy
As designer of a product supplier, we don't want to take away business of other involved parties (designers, consultants, etc.)

Introduction

BEBO History



- **BEBO** - a registered trademark
German words “BEton BOgen” meaning concrete arch
- Developed by Swiss ETH Engineer W. Heierli
Postgraduate studies at MIT (US) in 1961 - 62
- First Installs in 1966/67 in Switzerland
Structures still in very good condition today
- Various Full scale load tests performed
Switzerland, Germany, Australia and USA



Zurich, Switzerland; 1965/66



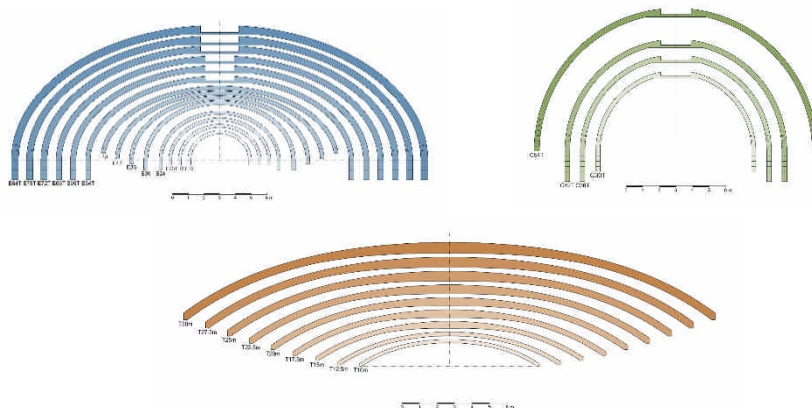
Recklinghausen, Germany; 1973



Massachusetts, USA; 1996

BEBO Arch Elements - Fabrication

- Dedicated Steel Moulds
Casting of 1 BEBO Type (1 span)
- Flexible Steel Moulds
Flexible Steel Modules – Casting of all BEBO Types
- Timber
Special Arch Shapes



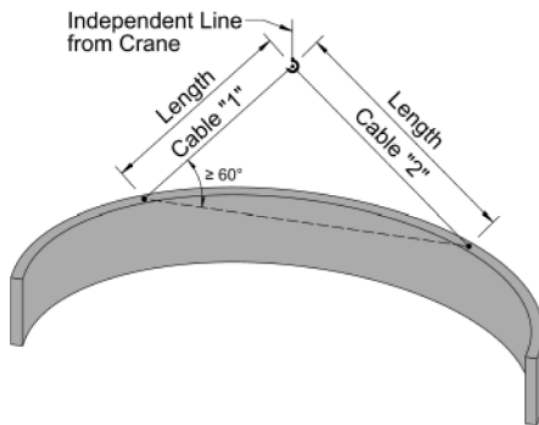
Introduction

BEBO Components



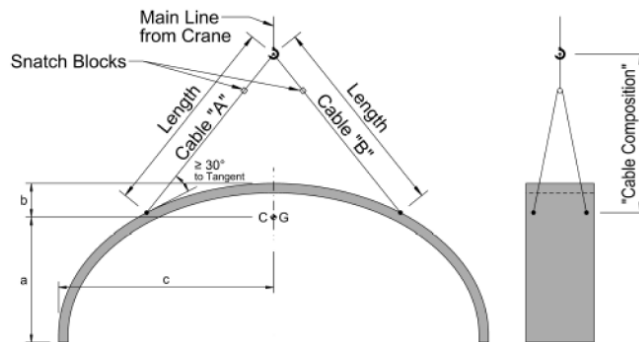
BEBO Arch Elements - Transportation

- Specs for Handling and Shipping
Tabulated weights and CG
- No Oversize Transports
Weight- and geometrical limitations fulfilled
- 1 – 2 Arch Elements on Truck



BEBO Arch Elements - Installation

- Specs for Installation
Clearly defined procedures with Tabulated craning- and cable loads
- 1 – 2 Cranes required
Double drum cranes
- Quick Installation
Reduce overall construction time to a minimum



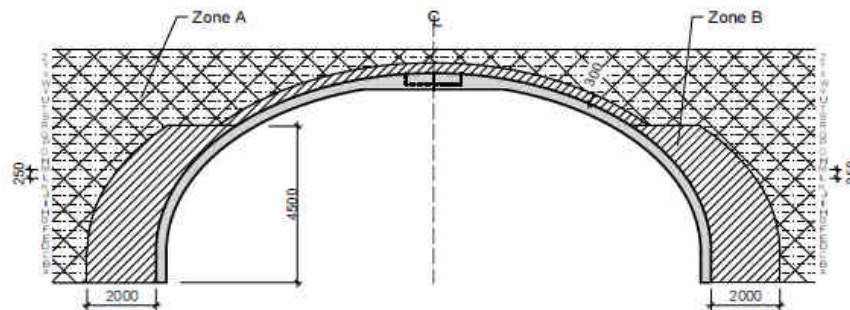
Introduction

BEBO Components



BEBO Arch Elements - Backfilling

- Moderate Requirements for Material
 - Zone A: Existing soil, constructed roadway
 - Zone B: "Engineered" Fill (compaction to 95% of max. dry density)
- Standard Machinery can be Used
 - Vibrating roller compactors acceptable
- Standard Compaction Testing



Introduction

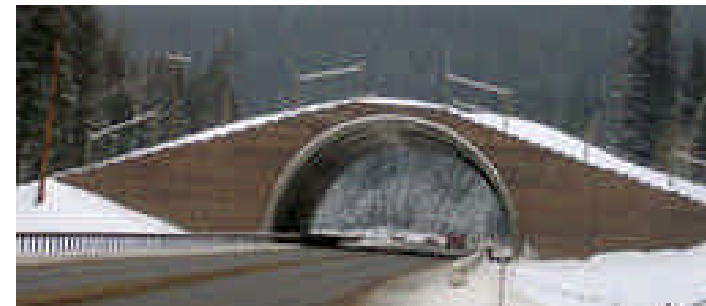
Benefits



Economy

- Concrete savings of up to 50% possible
- Savings in reinforcement steel of up to 50%
- Cost effective construction procedure

Overall project cost savings of 10 to 30 % and more are regularly achieved with the use of BEBO



Introduction

Benefits



Speed

- Quick turn-around times for complete structural design
- Substructure design based on tabulated foundation loads
- Installation of arch elements according to BEBO guidelines within days
- Backfilling and compaction according to BEBO guidelines with standard earthworks machinery
- No restriction for construction machinery to cross the structure once minimum overfill height is reached



Introduction

Benefits



Quality

- Safety through compliance with BEBO specifications and guidelines
- Longevity through earth overfill (Protection of Concrete Structure)
- Virtually no Maintenance (no joints or bearings that need replacement over time)



Introduction

Impressions



Introduction

Impressions



Introduction

Impressions



Introduction

Impressions



Thank you for your interest and attention

